



Dart Aerospace Ltd.
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D117-1044-012
Job Sheet 183882



Part No: D117-1044-012

Job Qty: 1 ea

Part Name: H145 Quick Release Heli-Utility-Basket™ - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 11/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D117-1044 REV.B IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/7/18	11/7/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 23 2018
110	Packaging	1 pcs	11/7/18	11/7/18	0.00	0.00	Packaging1-1		
130	QC	1 pcs	11/7/18	11/7/18	0.00	0.00	QC4		NOV 13 2018
135	DC	1 pcs	11/7/18	11/7/18	0.00	0.00	DC		NOV 13 2018
140	Packaging	1 pcs	11/7/18	11/7/18	0.00	0.00	Packaging3-1		NOV 13 2018
150	QC21-FG	1 Ea	11/7/18	11/7/18	0.00	0.00	QC21		NOV 13 2018

Part Op 135 - Photocopy bluefile & type labels per PPP D117-1044-012 CHG 001

Descriptions: 140 - Identify and pack for shipping as per PPP D117-1044-012 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D117-1044-114	H145 Quick Release Fixed Provisions, Heli-Utility-Basket™ - RH	1 Ea (1 ea)	90-Start up Operation	5127390
D5067-012	Basket Assembly, Heavy Duty Lid, RH	1 Ea (1 ea)	90-Start up Operation	5128578
D5203-043	Strut Assembly	1 Ea (1 ea)	90-Start up Operation	5060029

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D117-1044-114	1	0	0
	D5067-012	1	0	0
	D5203-043	1	1	0

Part Specifications



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Plex 9/27/18 3:07 PM Dart.lajeunesse.marie

Container No: S120761



Part: D117-1044-012

Job No: 183882

Serial No/Batch: S120761

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR02578SE 17/12/12, EASA STC 100

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					